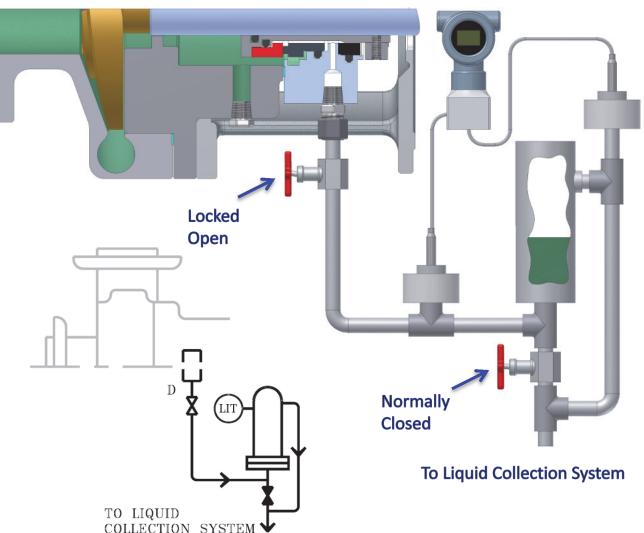
## Plan 65B

**Description:** Plan 65B is a TOTAL liquid leakage detection system measuring accumulated liquid leakage. Normally for Arrangement 1 single seals. Seal leakage will collect in a



containment vessel with a level transmitter and bypass line to prevent pressure build up. This plan will require that the operator periodically drain the collection vessel to allow for continuous operation. Use with close-clearance gland throttle bushing.

**Objective:** Safely detect seal failure and allow for shutting down the pump and containing seal leakage.

Advantages: Monitors ALL leakage to atmosphere. For remote locations and critical processes.